

A DNA chain useful for increasing production of carotenoids

FIELD OF THE INVENTION

The present invention relates to a DNA chain which provides higher carotenoid content during biosynthesis of carotenoid and a method for producing carotenoids characterized by introducing said DNA chain into carotenoid producing microorganism to express said chain and to obtain higher carotenoid content.

BACKGROUND

~~BACKGROUND OF THE INVENTION~~

Carotenoid is a general name of a kind of natural pigments. Generally, carotenoids have 40 carbon atoms and consists of isoprene skeletons, and Carotenoids are abundant in the natural world. Approximately 600 kinds of carotenoids have been isolated and identified up to the present [(see Key to carotenoids. Basel-Boston, Birkhauser, 1987(Pfander, H. ed.))]. Carotenoids are synthesized through the isoprenoid biosynthetic pathway, a part of which is common to the pathways for steroids and other terpenoids. Passing through the isoprene common biosynthetic pathway, hydroxymethylglutaryl-CoA(HMG-CoA) is converted to isopentenyl pyrophosphate(IPP), which has 5 carbon atoms, via mevalonate. Then IPP is converted to dimethylallyl pyrophosphate(DMAPP) by isomerization. Then, by polycondensation with IPP which has 5 carbon atoms, DMAPP is converted sequentially to geranyl pyrophosphate(GPP which has 10 carbon atoms), farnesyl pyrophosphate(FPP which has 15 carbon atoms), geranylgeranyl pyrophosphate(GGPP which has 20 carbon atoms) and so forth (Figure 1).

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The carotenoid biosynthetic pathway is branched from the isoprene common pathway at the point of GGPP is formed. At the point, two molecules of GGPP are condensed to synthesize phytoene which is the first carotenoid and colorless. Then, phytoene is converted to lycopene by desaturation reaction. Then, lycopene is converted to β -carotene by cyclization. Various xanthophylls such as zeaxanthin and astaxanthin are synthesized by introducing hydroxyl groups or keto groups to β -carotene.

Recently, the inventors of the present invention cloned the carotenoid biosynthesis genes derived from Erwinia uredovora, which is a non-photosynthetic epiphytic bacterium in Escherichia coli by using yellowish color of Er. uredovora as markers and elucidated the functions of the genes. Then, various combinations of these genes are introduced to express, and it made possible that microorganisms such as E. coli and yeast produce phytoene, lycopene, β -carotene, zeaxanthin and so forth(See Figure 2): [See Misawa, N., Nakagawa, M., Kobayashi, K., Yamano, S., Izawa, Y., Nakamura, K. and Harashima, K., "Elucidation of the Erwinia uredovora carotenoid biosynthetic pathway by functional analysis of gene products expressed in Escherichia coli", J. Bacteriol., 172: 6704-6712 (1990); Misawa, N., Yamano, S., and Ikenaga, H., "Production of β -carotene in Zymomonas mobilis and Agrobacterium tumefaciens by introduction of the biosynthesis genes from Erwinia uredovora", Appl. Environ. Microbiol., 57: 1847-1849 (1991); Yamano, S., Ishii, T., Nakagawa, M., Ikenaga, H., and Misawa, N., "Metabolic engineering for production of β -carotene and lycopene in Saccharomyces cerevisiae", Biosci. Biotech. Biochem., 58: 1112-1114 (1994) and Japanese Patent Application laid-open No. HEI 3-58786(Japanese

Patent Application filing No. HEI 2-53255): "A DNA chain useful for synthesis of carotenoids" by the inventors of the present invention]. With the carotenoid biosynthesis genes from Er. uredovora, carotenoids can be synthesized from FPP. Since FPP is the common substrate not only for carotenoids but also for steroids and other terpenoids, bacteria incapable of synthesizing carotenoids also have FPP. Accordingly, for example, when four crt genes, crtE, crtB, crtI and crtY, which are necessary for biosynthesis of β -carotene from FPP are introduced in microorganisms, the microorganism becomes capable of producing β -carotene (See Figure 2). Furthermore, by the same procedures as mentioned above, the inventors cloned the carotenoid biosynthesis genes derived from a marine bacterium, Agrobacterium aurantiacum in E. coli. By expressing various combinations of the genes from the bacterium and those from the above-mentioned Er. uredovora, it made possible that the microorganisms such as E. coli produce astaxanthin, canthaxanthin and so forth (See Figure 3): (Norihiro Misawa et al., "Elucidation of an astaxanthin biosynthetic pathway at the level of the biosynthesis genes", Abstract of the 36th Symposium on the chemistry of natural products: 175-180 (1994)). Among the above carotenoids, astaxanthin, zeaxanthin and β -carotene are already in practical use and are regarded as promising substances. They are used for food or feed additives as red or yellow natural coloring agents or as nutritional aid having cancer prophylactic activity, immunopotentiating activity or provitamin A activity. Accordingly, when the carotenoid biosynthesis genes obtained by the inventors is used as exogenous genes for transforming microorganisms such as E. coli to express, it gave microorganisms such as E. coli the capability of

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biosynthesis for producing useful carotenoids. Up to now, it is the only way to improve production of useful carotenoids was to find out microorganism which can synthesize sufficient amount of a targeted carotenoid, and to try to increase its production by investigating culture conditions or mutation treatment. Owing to the studies done by the inventors, it became possible to choose host microorganism which is cultured easily and proliferates rapidly, and is guaranteed to be safe for food regardless of its carotenoid producing capability. As a matter of course, it is also possible to use microorganisms which can synthesize sufficient amount of useful carotenoids originally. In such a case, by transforming the microorganisms with carotenoid biosynthesis genes, it became possible to obtain higher carotenoid production or to alter final carotenoid products. For example, when both crtW and crtZ genes from Ag. aurantiacum were introduced into a microorganism capable of producing β -carotene as a final product to express them, the microorganism was transformed to another one which produce astaxanthin as a final product.

On the other hand, both astaxanthin and β -carotene can also be synthesized by organic synthesis methods. In these cases, considering these carotenoids are used for feed or food additives, there is problems that by-products are also produced and such synthetic products are not preferred by consumers because they prefer natural products. However, carotenoids produced by the conventional fermentation methods could not compete with those by the organic synthesis methods in price. As mentioned earlier, when the above mentioned carotenoid biosynthesis genes are used, it improves the fermentation

methods, thereby it is considered that the carotenoid produced by the fermentation methods will be able to compete with those by the organic synthesis methods in price. If the microorganism can accumulate enough amount of carotenoid in itself, the carotenoid produced by the microorganisms will succeed in such price competition. Therefore, a technology to obtain higher carotenoid content by using microorganisms has been longed for.

Until now, in order to obtain higher carotenoid production in its biosynthesis; the traditional random mutation method is only employed to select mutant strains having higher carotenoid content with mutagenic agent such as NTG. However, this method requires huge amount of time and labor of technicians. In addition, even if enhancement of carotenoid synthesis is successfully achieved, the method requires both huge amount of time and effort to inhibit decreasing of carotenoid content caused by frequent reverse mutations naturally happens because the method lacks its theoretical basis.

SUMMARY OF THE INVENTION

The object of the present invention is to increase amount of carotenoids biosynthetically produced by microorganisms.

To solve the above problem, the inventors have investigated the problem thoroughly and developed a novel technology which provides several times higher carotenoid production amount by introducing a DNA chain containing only one gene into a carotenoid producing microorganism to express the gene in them.

More specifically, the inventors of the present invention found the followings and completed the present invention. When a DNA chain containing a gene substantially encoding an amino acid

sequence of IPP isomerase which converts IPP into DMAPP, is introduced in microorganisms such as E. coli having carotenoid synthesis gene derived from Er. uredovora and so forth, content of carotenoid in cells such as lycopene and β -carotene becomes 1.5-4.5 times higher than that in control cells can be achieved. The gene substantially encoding IPP isomerase amino acid sequence which converts IPP into DMAPP was obtained from the astaxanthin producing microorganisms such as Phaffia rhodozyma and Haematococcus pluvialis.

The characteristics of the DNA chain of the present invention are as follows.

(1) A DNA chain capable of increasing carotenoid production amount and containing the nucleotide sequence which encodes the polypeptide having the amino acid sequence substantially shown in ~~Sequence ID No. 1~~ ^{SEQ ID NO: 1}, or a DNA chain that can be hybridized with said DNA chain.

(2) A DNA chain capable of increasing carotenoid production and containing the nucleotide sequence which encodes the polypeptide having the amino acid sequence substantially shown in ~~Sequence ID No. 2~~ ^{SEQ ID NO: 2}, or a DNA chain that can be hybridized with said DNA chain.

The present invention also relates to a method for carotenoid production. The characteristics of the carotenoids production methods of the present invention are as follows.

(3) A production method characterized by introducing the DNA chain mentioned above either (1) or (2) into carotenoid producing microorganism, culturing said transformed microorganism and increasing carotenoid content in the cells and culture broth.

(4) A production method characterized by introducing the DNA chain containing the nucleotide sequence which encodes the

polypeptide having the substantially same amino acid sequence shown in ~~sequence ID No. 3~~ ^{SEQ ID NO: 3}, or a DNA chain that can be hybridized with said DNA chain into carotenoid producing microorganism, culturing said microorganism and increasing carotenoid content in the cells and culture broth.

The present invention is described herein below.

As described in before, by introducing the carotenoid biosynthesis gene derived from microorganisms such as Erwinia uredovora, the non-photosynthetic soil bacteria and Agrobacterium aurantiacum, the marine bacteria) into other microorganisms which do not produce carotenoids such as E. coli, the microorganism can produce useful carotenoids such as astaxanthin, zeaxanthin, β -carotene and lycopene. In order to compete in price of the carotenoid produced by using the organic synthesis methods, it is necessary to achieve as higher carotenoid production as possible. The IPP isomerase gene, which include the gene encoding the polypeptide whose amino acid sequence is substantially IPP isomerase, of the invention is extremely useful for increasing the production amount of carotenoids. By using modern biotechnology, it is relatively easy to increase production amount of a protein encoded by an exogenous gene by enhancing expression level of the gene. However, if amounts of substrate necessary for a protein, that is enzyme, is limited, higher production of the protein does not lead to higher production of biochemicals such as carotenoids. For example, without sufficient amount of FPP, which is the first substrate, enhancement of expression level of the carotenoid synthesis genes does not lead to higher amount of carotenoids production. This time, we succeeded in increasing carotenoid production amount by

introducing the IPP isomerase gene. It is considered that the introduction of the IPP isomerase gene makes the flow of, the upstream of the pathway up to FPP larger (more efficient) and consequently, increased supply of FPP led to higher carotenoid production amount. The present invention started from the findings that by introducing either the gene encoding IPP isomerase, which convert from IPP to DMAPP vice versa, or encoding the protein homologous to IPP isomerase into carotenoid producing microorganism such as E. coli, to express the gene, carotenoid production amount is increased. By using carotenoid biosynthesis genes from Er. uredovora, cDNA expression libraries of Phaffia rhodozyma, Haematococcus pluvialis and so forth were prepared in β -carotene producing E. coli as a host. As increased β -carotene content in E. coli made, some of the yellowish colonies brighter till almost orange. The plasmids extracted from such E. coli colonies were analyzed and were found to have genes with high homology to IPP isomerase of Saccharomyces cerevisiae. It has been speculated that HMG-CoA reductase (Figure 1), which catalyzes the reaction from HMG-CoA to mevalonate, may be the rate limiting enzyme for terpenoids including carotenoids. However, as for IPP isomerase, any such report has not been presented. Therefore, increase of carotenoid production by introducing a IPP isomerase gene was a new finding.

The present invention provides a DNA chain having characteristics of increasing carotenoid production amount, and it containing the nucleotide sequence which encodes the polypeptide having the substantially same amino acid sequence as those of IPP isomerase, and a production method for carotenoid characterized by introducing said DNA chain into the carotenoid

producing microorganism, culturing said transformed microorganism and increasing carotenoid content in the culture broth and cells.

The DNA chains of the present invention includes the DNA chains mentioned above (1) or (2), or the DNA chains which hybridize to said chains under stringent conditions.

Substantially, the polypeptides encoded by the DNA chains of the present invention have the amino acid sequences shown in ~~SEQUENCE ID No. 1~~ ^{SEQ ID NO: 1} (A-B in Figures 4 and 5) or in ~~SEQUENCE ID No. 2~~ ^{SEQ ID NO: 2} (C-D, in Figures 6 and 7). In the present invention, the polypeptides encoded by these DNA chains, the proteins of which amino acid sequence is substantially IPP isomerase, may be altered by deletion, replacement, addition and so forth of some amino acids, as long as the resulted polypeptides hold their higher carotenoid production activity. This allowance corresponds to "having the substantially same amino acid sequence substantially shown in ~~SEQUENCE ID No. 1~~ ^{SEQ ID NO: 1} or ~~SEQUENCE ID No. 2~~ ^{SEQ ID NO: 2}". As an example, a sequence which lacks the first amino acid (Met) can be included as the altered polypeptide or the altered enzyme.

Needless to say, the DNA chains of the present invention include not only the chains having the nucleotide sequences which encode the amino acid sequences shown in ~~SEQUENCE ID No. 1~~ ^{SEQ ID NOS 1 and 2} and ~~SEQUENCE ID No. 2~~ ² (Figures 4 to 5), but also the degenerate isomers of the chains, which differs only on degenerate codons and encode the same polypeptides as the original chains do.

(1) Obtaining the DNA chains

One method to obtain a DNA chain having the nucleotide sequence which encodes the amino acid sequence of the above protein is chemical synthesis of the DNA chain at least a part of the chain according to the known nucleic acid synthesis method.

However, considering that there are so many amino acids bound in the protein, it would be more preferable than chemical synthesis to make cDNA libraries of Haematococcus pluvialis or Phaffia rhodozyma or the like to obtain a targeted DNA chain by applying some popular method in the field of genetic engineering such as hybridization with appropriate probes.

(2) Transformation of microorganisms such as E. coli and expression of gene

Higher carotenoid content in culture broth or cells of microorganisms can be achieved by introducing the above mentioned DNA chain of the present invention into appropriate microorganisms such as carotenoid-producing bacteria such as E. coli and Zymomonas mobilis containing carotenoid biosynthesis genes from Erwinia uredovora and so forth, or carotenoid-producing yeast such as Saccharomyces cerevisiae containing carotenoid biosynthesis genes from Erwinia uredovora and so force.

The outline of the method to introduce exogenous genes into preferable microorganisms is mentioned below.

Procedures or methods to introduce and express exogenous genes in microorganisms such as E. coli, besides those mentioned below in the present invention, includes those widely used in the field of genetic engineering. Those are applicable to the invention. See "Vectors for cloning genes", Methods in Enzymology, 216: 469-631 (1992), Academic Press; "Other bacterial systems", Methods in Enzymology, 204: 305-636 (1991) Academic Press).

[E. coli]

There are some established and efficient methods to introduce exogenous genes to E. coli such as Hanahan's method and rubidium method, and they are applicable to the present invention (See Sambrook, J., Fritsch, E. F., Maniatis, T., "Molecular cloning-A laboratory manual", Cold Spring Harbor Laboratory Press (1989)). Expression of exogenous genes in E. coli can be performed by known methods (See "Molecular cloning-A laboratory manual", *ibid.*), for example, vectors for E. coli such as pUC and pBluescript vectors having lac promoter can be used. The inventors of the present invention used pSPORT1 vector or pBluescript II KS vector having lac promoter as vectors for E. coli, and inserted the IPP isomerase gene, derived from Haematococcus pluvialis, Phaffia rhodozyma or Saccharomyces cerevisiae, into the lac promoter with the direction of reading through of the transcription, and expressed the gene in E. coli. [Yeast]

There are some established methods such as the lithium method to introduce exogenous genes into Saccharomyces cerevisiae, yeast, and such methods are applicable to the present invention (See "New biotechnology on yeast", Ed. Bio-industry Association(Yuichi Akiyama, editor in chief), Igaku Syuppan Center). Expression of exogenous genes in yeast can be performed as follows. Using both promoters and terminators, e.g. for PGK and GPD, an expression cassette is constructed by inserting the exogenous gene so that during transcription, the gene is to be read through at the position between the promoter and the terminator. Expression can be performed by inserting the expression cassette into a vector for S. cerevisiae such as YRp vectors (multi-copy vectors for yeast, replication starts at ARS

sequence of yeast chromosome), YE_p vectors (multi-copy vectors for yeast, replication starts at 2 μ m DNA) and YIp vectors (vectors for yeast chromosome, no starting point of replication in yeast) (See "New biotechnology on yeast", *ibid.*; "Genetic engineering for production of substances", Ed. Japanese Society of Agrochemical Chemistry, Asakura Publishing company; or Yamano, S., Ishii, T., Nakagawa, M., Ikenaga, H., Misawa, N., "Metabolic engineering for production of β -carotene and lycopene in Saccharomyces cerevisiae", *Biosci. Biotech, Biochem.*, 58: 1112-1114 (1994)).

[*Zymomonas mobilis*]

Introduction of exogenous genes into Zymomonas mobilis, the ethanol-producing bacterium can be performed by conjugal transfer method which is commonly used for gram negative bacteria. Expression of exogenous gene in Zymomonas mobilis can be performed by using pZA22 vector for this bacterium (See Katsumi Nakamura, "Molecular breeding of *Zymomonas* bacteria", *Journal of the Japanese Society of Agrochemical Chemistry*, 63: 1016-1018 (1989); and Misawa, N., Yamano, S., Ikenaga, H., "Production of β -carotene in Zymomonas mobilis and Agrobacterium tumefaciens by introduction of the biosynthesis genes from Erwinia uredovora", *Appl. Environ. Microbiol.*, 57: 1847-1849 (1991)).

(3) Method to increase carotenoid production in microorganisms

By applying the above mentioned procedures or methods for introduction and expression of exogenous genes in microorganisms, both the carotenoid synthesis genes and the IPP isomerase gene can be introduced to express, and microorganisms capable of producing large amount of carotenoid can be obtained.

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Farnesyl pyrophosphate (FPP) is the common substrate not only for carotenoids but also for other terpenoids such as sesquiterpenes, triterpenes, sterols and hopanols. In general, since microorganisms are synthesizing terpenoids even though they are not capable of synthesizing carotenoids, basically all of the microorganisms possesses FPP as an intermediate metabolite. On the other hand, Erwinia uredovora, the non-photosynthetic bacterium having the carotenoid synthesis genes can synthesize up to several useful carotenoids such as lycopene, β -carotene, zeaxanthin by using FPP as a substrate. When the genes are combined with the carotenoid synthesis genes of Agrobacterium aurantiacum, the marine bacterium, up to several useful carotenoids such as cantaxanthin and astaxanthin can also be synthesized (See Figures 2 and 3). The inventors of the present invention already confirmed that by introducing crt genes of Erwinia uredovora into microorganisms such as Saccharomyces cerevisiae, yeast and Zymomonas mobilis, ethanol-producing bacteria; these microorganisms can produce carotenoids such as β -carotene as anticipated [Yamano, S., Ishii, T., Nakagawa, M., Ikenaga, H., Misawa, N., "Metabolic engineering for production of β -carotene and lycopene in Saccharomyces cerevisiae", Biosci. Biotech, Biochem., 58:1112-1114 (1994); Misawa, N., Yamano, S., Ikenaga, H., "Production of β -carotene in Zymomonas mobilis and Agrobacterium tumefaciens by introduction of the biosynthesis genes from Erwinia uredovora", Appl. Environ. Microbiol., 57:1847-1849 (1991); and Japanese laid-open Patent Application No. HEI 3-58786(Japanese Patent Application filing No. HEI 2-53255):"A DNA chain useful for synthesis of carotenoids" by the inventors].

From the above findings, it can be expected that when an appropriate combinations of the carotenoid synthesis genes derived from Er. uredovora and those from marine bacteria(typically the carotenoid synthesis genes derived from Ag. aurantiacum) are introduced into the same microorganism simultaneously, as a principle, all of the microorganisms, in which such genes are introduced and of which introduction-expression system is established, can produce useful carotenoids such as astaxanthin and zeaxanthin.

In such cases, if the IPP isomerase gene(typically, derived from Haematococcus pluvialis, Phaffia rhodozyma and Saccharomyces cerevisiae) is introduced according to the above mentioned method, and is expressed concomitantly with the above carotenoid synthesis gene, higher production amount of useful carotenoids can be achieved.

(4) Deposit of the microorganisms

The recombinant E. coli strain JM109 has been deposited as follows with the National Institute of Bioscience and Human-Technology, the Agency of Industrial Science and Technology. The strain contains the plasmid having the isolated gene which is the DNA chain of the invention. The names of the plasmids are shown in the parentheses.

(i) JM109(pRH1)

Deposit No.: FERM BP-5032

Date of Receipt: March 6th, 1995

(ii) JM109(PHP11)

Deposit No.: FERM BP-5031

Date of Receipt: March 6th, 1995

(ii) JM109(pSI1)

Deposit No.: FERM BP-5033

Date of Receipt: March 6th, 1995

BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 shows the isoprene common biosynthetic pathway from HMG-CoA to FPP.

FIGURE 2 shows the carotenoid biosynthetic pathway, and the functions of the carotenoid synthesis genes of Erwinia uredovora, the non-photosynthetic bacterium.

FIGURE 3 shows the carotenoid biosynthetic pathway, and the functions of the carotenoid synthesis genes of Agrobacterium aurantiacum, the marine bacterium. The solid line shows major biosynthetic pathway and the dotted line shows minor one.

FIGURES 4 and 5 shows the nucleotide sequence of the IPP isomerase gene and the amino acid sequence of the polypeptide encoded by said gene of Phaffia rhodozyma, the astaxanthin-producing yeast. In the Figure, the sequence from mark A to B shows the open reading frame encoding the polypeptide consisting of 251 amino acids.

FIGURES 6 and 7 shows the nucleotide sequence of the IPP isomerase gene and the amino acid sequence of the polypeptide encoded by said gene of Haematococcus pluvialis, the astaxanthin-producing green alga. In the Figure, the sequence from mark C to D shows the open reading frame encoding the polypeptide consisting of 259 amino acids.

FIGURES 8 and 9 shows the nucleotide sequence of the IPP isomerase gene and the amino acid sequence of the polypeptide encoded by said gene of Saccharomyces cerevisiae, the yeast for laboratory use. In the Figure, the sequence from mark E to F

shows the open reading frame encoding the polypeptide consisting of 288 amino acids.

FIGURE 10 shows the plasmids containing the carotenoid biosynthesis genes of Erwinia uredovora, the non-photosynthetic bacterium.

FIGURE 11 shows the plasmids containing the IPP isomerase gene of Phaffia rhodozyma, Haematococcus pluvialis, or Saccharomyces cerevisiae.

FIGURE 12 shows the growth curve in the culture broth of the lycopene producing E. coli strains(L:). In the Figure, "control" means the E. coli strain having no exogenous IPP isomerase gene.

FIGURE 13 shows the lycopene production curve in the culture broth of the lycopene producing E. coli strains(L:). In the Figure, "control" means the E. coli strain having no exogenous IPP isomerase gene.

FIGURE 14 shows production of lycopene(L:), β -carotene(β :) and phytoene(P:) in the cultured cells of the E. coli strains. In the Figure, "control" means the E. coli strain having no exogenous IPP isomerase gene.

EXAMPLE

The following examples illustrate the present invention in more detail, however, the present invention is not limited to them. The genetic recombination experiments used here are based on the standard methods(Sambrook, J., Fritsch, E. F., Maniatis, T., "Molecular cloning-A laboratory manual", Cold Spring Harbor Laboratory Press (1989)) unless otherwise stated.

(EXAMPLE 1) Biological materials and culture conditions

Phaffia rhodozyma ATCC 24230 strain (Astaxanthin-producing yeast) registered at the American Type Culture Collection (ATCC) is used. YM media (yeast extract 0.3%, malt extract 0.3%, bactopectone 0.5%, Glucose 1%) is used for Ph. rhodozyma. Haematococcus pluvialis, the astaxanthin-producing green alga, NIES-144 strain registered at the Global Environmental Forum is used. Ha. pluvialis is cultured at 20°C for about 4 days in basic culture media (yeast extract 0.2%, sodium acetate 0.12%, L-asparagin 0.04%, magnesium chloride hexahydrate 0.02%, ferrous sulfate heptahydrate 0.001%, calcium chloride dihydrate 0.002%) under 12 hr light ($20 \mu\text{E}/\text{m}^2\text{s}$)/12 hr dark condition. Furthermore, in order to induce astaxanthin synthesis in Ha. pluvialis, cyst formation, a kind of differentiation, has to be induced. To induce cyst formation, both acetic acid 45 mM and ferrous sulfate heptahydrate 450 μM at final concentrations are added. Ha. pluvialis in the media is cultured for about 12 hr at 20°C with light ($125 \mu\text{E}/\text{m}^2\text{s}$). Saccharomyces cerevisiae (Yeast for laboratory use) S288C strain registered at the Yeast Genetic Stock Center is used. For Sa. cerevisiae, YPD media (yeast extract 1%, bactopectone 2%, glucose 2%) is used.

(EXAMPLE 2) Preparation of whole RNA in Phaffia rhodozyma

Phaffia rhodozyma ATCC 24230 strain is cultured with shaking for approx. 24 hr at 20°C in 400 ml of YM media. When the turbidity of the media reached at $\text{OD}_{600} = 0.4$, the bacteria are collected and frozen in liquid nitrogen. The frozen bacteria are stored in the freezer at -80°C and used for preparing total RNA. After thawing the frozen bacteria in a tube on ice, the bacteria

are suspended in 6 ml of ANE buffer (10 mM sodium acetate, 100 mM sodium chloride, 1 mM EDTA, pH 6.0). Glass beads are added to cover the surface of the bacteria layer. Then, 600 μ l of 10% SDS and 6 ml of phenol prewarmed at 65°C are added. The suspension is kept at 65°C for 5 minutes, and the tube is vortexed to crushed cell membranes at every 30 seconds. Then, the suspension is rapidly cooled down to room temperature and centrifuged for 10 minutes at 1,500 x g at room temperature. Equal volume of phenol is added to the supernatant and vortex for 2 minutes. Then the suspension was centrifuged for 10 minutes at 1,500 x g at room temperature. Then, by using equal volume of phenol/chloroform (1/1 (v/v)) and chloroform alone, the same procedures as above are performed. To the resulted supernatant, one tenth volume of 3 M sodium acetate and three volume of ethanol are added; then the supernatant is stored in the freezer at -20°C for 30 minutes. The supernatant is centrifuged for 15 minutes at 15,000 x g at 4°C, a pellet is rinsed with 70% ethanol and dried. The residual is dissolved in 200 μ l of sterilized water to make total RNA solution of Ph. rhodozyma. By this preparation procedure, 1.6 mg of total RNA is obtained.

(EXAMPLE 3) Preparation of whole RNA in Haematococcus pluvialis

Haematococcus pluvialis NIES-144 strain is cultured for approx. 4 days in 800 ml of the basic culture media under the condition of 20°C, light intensity at 20 μ E/^{m²s}~~m²s~~ and 12 hr light/12 hr dark cycle. Then, both acetic acid 45 mM and ferrous sulfate heptahydrate 450 μ M as final concentrations are added. The H. pluvialis in the media is cultured for approx. 12 hr at 20°C with light (125 μ E/^{m²s}~~m²s~~). The bacteria are collected from the

media, frozen in liquid nitrogen and crushed in the mortar to give powder. Then, three ml of ISOGEN-LS[Nippon Gene K.K.] is added to the powder and stand for 5 minutes. Then 0.8 ml of chloroform is added, and the solution is stirred vigorously for 15 seconds and stand at room temperature for 3 minutes. The solution is centrifuged for 15 minutes at 4°C, 12,000 x g, two ml of isopropanol is added to the supernatant and the supernatant is stood at room temperature for 10 minutes. Then, the solution is centrifuged for 10 minutes at 4°C, 12,000 x g. The resulted pellet is rinsed with 70% ethanol to dry. After drying, the residual is dissolved in 1 ml of TE buffer(10 mM Tris-HCl pH 8.0, 1 mM EDTA) to make total RNA solution of Ha. pluvialis. By this preparation procedure, 4.1 mg of whole RNA was obtained.

(EXAMPLE 4) Establishing cDNA expression libraries of Phaffia rhodozyma and Haematococcus pluvialis.

By using Oligotex-dT30 Super[Takara Syuzo K.K.], poly A + RNA from Phaffia rhodozyma and Haematococcus pluvialis are purified from approx. 1 mg total RNA respectively. The purification is performed according to the methods mentioned in the package insert. By following the method, approx. 26 µg of poly A + mRNA from Ph. rhodozyma and approx. 14 µg of it from Ha. pluvialis are purified.

Preparation of cDNA is performed with ^{Superscript™} ~~Superscript™~~ plasmid system(GIBCO BRL) by the method mentioned in the package insert with some modifications. Approx. 5 µg of poly A + mRNA is used. A synthetic DNA consisting of the recognition sequence for the restriction enzyme NotI and 15 mers oligo-dT is used as a primer. The complementary DNA is synthesized with reverse transcriptase,

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SUPERSCRIPT RT. Then, by using Escherichia coli DNA ligase, E. coli DNA polymerase and E. coli RNase H, double strand DNA is synthesized. Then, the linker of the restriction enzyme SalI is bound by using T4 DNA ligase. cDNA is designed to have the SalI site at the upstream terminal of itself and the NotI site at the downstream of poly A. Fractionation by size of these cDNAs is performed by electrophoresis and the fractions ranging from 0.7 kb to 3.5 kb are collected. cDNA in the collected fractions is ligated to cDNA expression vector pSPORT I NotI-SalI-Cut by using both the ligation buffer which is included in the kit, 50 mM Tris-HCl pH 7.6, 10 mM MgCl₂, 1 mM ATP, 1 mM DTT, 5% PEG 8,000 and T4 DNA Ligase. The cDNA expression vector pSPORT I has lac promoter at the upstream of the SalI site and can express cDNA in E. coli. Then, by using whole the ligated DNA solution, transformation of the competent cells of E. coli DH5α prepared is performed according to the method described in "Molecular Cloning 2nd edition: Cold Spring Harbor Laboratory, 1.21-1.41(1989). Approx. 200,000 transformed strains of Ph. rhodozyma and approx. 40,000 transformed strains of Ha. pluvialis are obtained. After collecting all of the transformants, the plasmid DNA is prepared according to the method described in "Molecular Cloning 2nd edition, ibid." As a result, 0.9 mg and 0.6 mg of plasmid DNAs are obtained respectively and these are assigned as cDNA libraries of Ph. rhodozyma and Ha. pluvialis.

(EXAMPLE 5) Preparation of carotenoid-producing E. coli

The plasmid pCAR16(Misawa, N., Nakagawa, M., Kobayashi, K., Yamano, S., Izawa, Y., Nakamura, K., Harashima, K., "Elucidation of the Erwinia uredovora carotenoid biosynthetic pathway by

functional analysis of gene products expressed in Escherichia coli", J. Bacteriol., 172:p.6704-6712 (1990) and Japanese Patent Application laid-open No. HEI 3-58786 (Japanese Patent Application filing No. HEI 2-53255): "A DNA chain useful for synthesis of carotenoids" by the present inventors) having the carotenoid synthesis genes except for crtZ derived from Erwinia uredovora, is digested with BstEII, treated with Klenow enzyme and religated to inactivate the crtX gene by frame shift. After that, the 6.0 kb Asp718(KpnI)-EcoRI fragment containing crtE, crtB, crtI and crtY genes necessary for β -carotene production is taken out. The fragment is then inserted into the EcoRV sites of the E. coli vector pACYC184 and the desirable plasmid(named pACCAR16 Δ crtX, FIGURE 10) is obtained. E. coli containing this plasmid (pACCAR16 Δ crtX) is chloramphenicol resistant and has yellowish color due to β -carotene production.

Then, the plasmid pCAR16 is digested with BstEII/SnaBI, treated with Klenow enzyme and religated to remove the 2.26 kb BstEII-SnaBI fragment containing crtX and crtY genes. After that, the 3.75 kb Asp718(KpnI)-EcoRI fragment containing crtE, crtB and crtI genes necessary for lycopene production is taken out. The fragment is then inserted into the EcoRV sites of the E. coli vector pACYC184 and the desirable plasmid(named pACCRT-EIB, FIGURE 10) is obtained. E. coli containing pACCRT-EIB is chloramphenicol resistant and has reddish color due to lycopene production (Cunningham Jr., F. X., Chamovitz, D., Misawa, N., Gatt, E., Hirschberf, J., "Cloning and functional expression in Escherichia coli of a cyanobacterial gene for lycopene cyclase, the enzyme that catalyzes the biosynthesis of β -carotene", FEBS Lett., 328: 130-138 (1993)).

Then, the plasmid pCAR16 is digested with BstEII/Eco52I, treated with Klenow enzyme and religated to remove the 3.7 kb BstEII-Eco52I fragment containing crtX, crtY and crtI genes. After that, the 2.3 kb Asp718(KpnI)-EcoRI fragment containing crtE and crtB genes(FIGURE 2) necessary for phytoene production is taken out. The fragment is then inserted into the EcoRV sites of the E. coli vector pACYC184 and the decibel plasmid(named pACCRT-EB, FIGURE 10) is obtained. E. coli containing pACCRT-EB is chloramphenicol resistant and does not show color change as phytoene is colorless (Linden, H., Misawa, N., Chamovitz, D., Pecker, I., Hirschberg, J., Sandmann, G., "Functional complementation in Escherichia coli of different phytoene desaturase genes and analysis of accumulated carotenes", Z. Naturforsch. 46c: 1045-1051 (1991)).

(EXAMPLE 6) Screening of genes that increase β -carotene production

As the E. coli strain JM101 containing the above plasmid pACCAR16AcrtX shows yellowish color due to β -carotene production, it was investigated whether more yellowish transformant can be obtained by introducing cDNA expression library of Phaffia rhodozyma or Haematococcus pluvialis. As a first step, competent cells of E. coli JM101 containing pACCAR16AcrtX are prepared according to the method described in "Molecular cloning 2nd edition: Cold Spring Harbor Laboratory, 1.21-1.41(1989). Then, one hundred ng of each cDNA expression library of Ph. rhodozyma and Ha. pluvialis is introduced to 1 ml of the competent cells. Approx. 200,000 transformants of Ph. rhodozyma and approx. 40,000 transformants of Ha. pluvialis are obtained and inoculated for

screening on the LB plate(bactotrypton 1%, yeast extract 0.5%, NaCl 1%, agar 1.5%) containing 150 µg/ml of ampicillin, 30 µg/ml of chloramphenicol and 1 mM of IPTG. From the screening, 5 strains of Ph. rhodozyma and 10 strains of Ha. pluvialis shows deep yellowish color than other strains and they are isolated. The plasmid DNA extracted from these strains is subject to restriction enzyme analysis, and it was found that the plasmids from the five strains and ten strains have common DNA fragment respectively. Of these screened plasmids derived from the cDNA expression libraries, a plasmid from Ph. rhodozyma was named pRH1(Figure 11) and another plasmid from Ha. pluvialis was named pHP1. In addition to that, a fragment is taken out after digesting pHP1 with SalI and NotI, and then, the fragment is inserted into pBluescript KS+. The resulted plasmid was named pHP11(Figure 11) and was used for the experiments mentioned below.

(EXAMPLE 7) Nucleotide sequence determination on the gene that increases β-carotene production

From the plasmids pRH1 and pHP1, the deletion plasmids which lack various lengths from the original plasmids are prepared by the following procedures. By using those deletion plasmids, the nucleotide sequences are determined. Decomposition of pRH1 is performed with both EcoRI and PstI, or with both NotI and SphI. Decomposition of pHP1 is performed with both AatII and BamHI, or with both KpnI and EcoRI. After extraction with phenol/chloroform, DNA is recovered by ethanol precipitation. Each DNA fraction is then dissolved in 100 µl portions of ExoIII buffer(50mM Tris-HCl, 100mM NaCl, 5mM MgCl₂, 10mM 2-

mercaptoethanol, pH 8.0) and is kept at 37°C after addition of 180 units of ExoIII nuclease. Ten µl portions of the solution are sampled every 30 seconds and transferred to tubes containing 10 µl of MB buffer(40 mM NaCl, 2 mM ZnCl₂, 10% glycerol, pH 4.5) in an ice bath. After sampling, the 10 tubes are kept at 65°C for 10 minutes to inactivate the enzyme. Then, 5 units of mung bean nuclease is added and kept at 37°C for 30 minutes. From one original plasmid, ten different kind of DNA fragments are recovered by agarose gel electrophoresis. The degree of deletion of each fragment varies. The terminals of the recovered DNAs are smoothed with Klenow enzyme to subject to ligation reaction at 16°C overnight, and by using resulting DNA, E. coli DH5α is transformed to obtain clones. The plasmids are prepared from the various clones obtained, and nucleotide sequences are determined by using luminescence primer cycle sequence kit(Applied Biosystems corp.) with an automatic sequencer.

As a result, it was found that the nucleotide sequence of the cDNA in pRH1 derived from Phaffia rhodozyma consists of 1,099 base pairs (~~SEQUENCE ID No. 4~~), and there is an open reading frame which encodes a polypeptide having 251 amino acids (which corresponds the region from A to B in Figures 4 and 5). It was also found that the nucleotide sequence of the cDNA in pHP1 derived from Haematococcus pluvialis consists of 1,074 base pairs (~~SEQUENCE ID No. 5~~), and there is an open reading frame which encodes a polypeptide having 259 amino acids (which corresponds the region from C to D in Figures 6 and 7). The amino acid sequences expected from these open reading frames are investigated by analyzing homology in the Gene Bank. Both of the amino acid sequences of Ph. rhodozyma and Ha. pluvialis have

significant homology with the IPP isomerase gene of Saccharomyces cerevisiae, 27.0% for Ph. rhodozyma and 20.3% for Ha. pluvialis. Therefore the genes were identified as the IPP isomerase gene.

(EXAMPLE 8) Preparation of total DNA in Saccharomyces cerevisiae

Preparation of total DNA in Saccharomyces cerevisiae is performed according to the method described in "Methods in Yeast Genetics; a laboratory course manual: Cold Spring Harbor Laboratory, p.131-132(1990). Sa. cerevisiae S288C strain is inoculated in 10 ml of YPD media and cultured at 30°C overnight. The cultured cells are collected and suspended in 0.5 ml of sterilized water for washing. By discarding the supernatant, the yeast are collected again. A 0.2 ml of the mixture(2% Triton X-100, 1% SDS, 100 mM NaCl, 10 mM Tris-^HCl(pH 8), 1 mM EDTA), 0.2 ml of phenol/chloroform/isoamylalcohol (25/24/1 (v/v/v)) and 0.3 g of glass beads are added. After vortex mix for 3-4 minutes, two hundred μ l of TE buffer(10 mM Tris-^HCl(pH 8), 1 mM EDTA) is added. Then the solution is centrifuged for 5 minutes, and the supernatant is transferred to another tube and 1 ml of ethanol is added. Then the solution is centrifuged again for 2 minutes. The resulted pellet is dissolved in 0.4 ml of TE buffer. Then, two μ l of RNase A(10 mg/ml) is added and the solution is stood for 5 minutes at 37°C. Then, ten μ l of 4 M ammonium acetate and 1 ml of ethanol are added. After mixing well, the solution is centrifuged for 2 minutes and the resulted pellet is recovered. After drying the pellet, it was dissolved with 50 μ l of TE buffer to have total DNA of S. cerevisiae S288C strain. By this preparation procedure, 3.4 μ g of total DNA was obtained.

(EXAMPLE 9) Isolation of the IPP isomerase gene of
Saccharomyces cerevisiae by PCR method

Based on the nucleotide sequence of the IPP isomerase gene of S. cerevisiae reported in the aforementioned reference (Anderson, M. S., Muehlbacher, M., Street, I.P., Profitt, J., Poulter, C. D., "Isopentenyl diphosphate: dimethylallyl diphosphate isomerase - an improved purification of the enzyme and isolation of the gene from Saccharomyces cerevisiae", J. Biol. Chem., 264:19169-19175(1989)), the primers below were synthesized. (SEQ ID NOS 7 and 8, respectively)

Primer No. 1 5'-TCGATGGGGGTTGCCTTTCTTTTCGG-3'

Primer No. 2 5'-CGCGTTGTTATAGCATTCTATGAATTTGCC-3'

The procedure was designed to obtain PCR amplified IPP isomerase gene having TaqI sites at the upstream terminal and AccII region at the downstream terminal. Thirty cycles of PCR is performed with 200 ng of total DNA of S. cerevisiae and PfuDNA polymerase (STRATAGENE). To express the IPP isomerase gene obtained by PCR in E. coli, it is digested with both TaqI and AccII. Then, the gene was inserted into ClaI sites and SmaI sites of pBluescript KS+ vector. The resulted plasmid was named pSI1 (Figure 11). This DNA derived from S. cerevisiae had a nucleotide sequence consisting of 1,058 bp (SEQ ID NO: 6), and contained a gene which encodes IPP isomerase consisting of 288 amino acids (SEQ ID NOS 1, 2, and 3) (corresponds from E to F in Figures 8 and 9).

(EXAMPLE 10) Increase of lycopene production amount by introducing the IPP isomerase gene

Into the lycopene-producing E. coli JM101 strain (abbreviated as L hereafter) which contains pACCRT-EIB (Figure 10), pSPORT1

vector, pRH1 plasmid containing the IPP isomerase gene of Phaffia rhodozyma, pHP11 plasmid containing the IPP isomerase gene of Haematococcus pluvialis or pSI1 plasmid containing the IPP isomerase gene of Saccharomyces cerevisiae(FIGURE 11) are introduced respectively. These E. coli transformants are then plated on the LB plate containing 150 $\mu\text{g/ml}$ of ampicillin(Ap), 30 $\mu\text{g/ml}$ of chloramphenicol(Cm) and 1 mM of IPTG, and cultured at 28°C overnight. The three strains, in which each IPP isomerase gene were introduced, showed deep reddish color due to lycopene production compared with the control (lycopene-producing E.coli) in which only vector is introduced. Furthermore, growth rate of the three strains on agar plates were faster than the control strains and they always showed larger colonies than those of the control during culture. It is considered that due to introduction and expression of the IPP isomerase gene, the upstream of the biosynthetic pathway up to FPP became more efficient(see FIGURE 1), and consequently, increase of FPP supply led to increase of lycopene. As for faster growth rate, it is also considered that due to increase of FPP, sufficient amount of the substrate can be supplied not only for lycopene production but also for the production of other membrane components derived from FPP, that is, FPP or GGPP binding protein, and these components are necessary for growth of E. coli.

Increase of lycopene production amount by E.coli carrying the IPP isomerase gene is also confirmed by liquid culture. After overnight shaking culture of the LB media(5 ml) containing both Ap and Cm at 28°C, 2 ml of the media is taken and transferred to 200 ml of 2YT culture media(1.6% bactotrypton, 1% yeast extract, 0.5% NaCl) containing Ap, Cp and 0.1 mM IPTG, and shaking culture

is performed at 230 rpm, 28°C. Five ml each of the media is sampled several hours' intervals to determine growth rate and lycopene content. Growth rate is calculated from absorbance at 650 nm. Lycopene content is determined according to the following procedure. The cells collected by centrifugation, 2.5 ml of acetone is added to the cells and stand for 30 minutes. Vortex mix once in a while. After filtration, absorbance at 474 nm is measured to determine the lycopene content based on the absorbance 185.0 for 1 mM lycopene (light path: 1 cm). JASCO UVIDEC-220B spectrophotometer is used. By using HPLC, it is confirmed that these strains actually produced lycopene and absorbance at 474 nm is attributable to lycopene. HPLC conditions are mentioned in EXAMPLE 11. The results are shown in Figure 12(growth curve) and Figure 13(lycopene production curve). As for the growth rate(Figure 12), there is no difference among any the strains including the control strains. This result is different from that obtained from culture plates. Probably, when the liquid culture is performed, even in the control strain which does not have exogenous IPP isomerase gene can grow rapidly, because the supply of the substrate for membrane components such as FPP and GGPP binding protein is enough compared to agar culture is done. In contrast, there is a big difference between the control strain having no exogenous IPP isomerase gene and the three exogenous IPP isomerase gene-carrying strains. During culture, the three strains always showed several times higher lycopene production amount compared with the control strain. Lycopene production amount per *E. coli* dry weight at 28 hr after the start of the culture is shown in Figure 14. The three strains containing the IPP isomerase gene showed 3.6-4.5 times

higher production than the control strain. Lycopene-producing E. coli containing pHP11 is able to produce 1.03 mg lycopene per 1g dry weight.

(EXAMPLE 11) Increase of β -carotene production amount by introducing the IPP isomerase gene

Into the β -carotene producing E. coli JM101 strain (abbreviated as β hereafter) which contains pACCAR16 Δ crtX (FIGURE 10), either pSPORT1 vector or pRH1 plasmid containing the IPP isomerase gene of Phaffia rhodozyma is introduced separately. After overnight shaking culture of the LB media (5 ml) containing both Ap and Cm at 28°C, 1 ml of the media is taken and transferred to 100 ml of 2YT media containing Ap, Cm and 0.1 mM IPTG, and shaking culture is performed at 230 rpm at 28°C for 28 hr. The bacteria are collected by centrifugation and washed with 0.85% NaCl. After washing, the bacteria are suspended in 40 ml of acetone and allowed to stand for 30 minutes. Vortex mix once in a while. After filtration, absorbance at 454 nm is measured to determine β -carotene content based on the absorbance 134.4 for 1 mM β -carotene (light path: 1 cm). The result is shown in FIGURE 14. β -Carotene producing E. coli containing pRH1 produced 709 μ g of β -carotene per 1g dry weight. This amount is 1.5 times higher than the control.

By using HPLC on the above acetone extract, it is confirmed that these strains actually produced β -carotene and absorbance at 454 nm is attributable to β -carotene. Novapack HR 6 μ C18 (3.9 x 300 mm, Waters) is used as a column. Acetonitrile/methanol/2-propanol (90/6/4 (v/v/v)) is used as an elution solvent. A photodiode array detector 996 (Waters) is used to monitor an

elution profile. The results showed that almost 100% of a peak appeared in a visible spectrum is β -carotene. As the β -carotene standard preparation, chemically synthesized β -carotene (Sigma) is used.

(EXAMPLE 12) Increase of phytoene production amount by introducing the IPP isomerase gene

Into the phytoene producing E. coli JM101 strain (abbreviated as P hereafter) which contains pACCRT-EB(FIGURE 10), any of pSPORT1 vector, pRH1 plasmid containing the IPP isomerase gene of Phaffia rhodozyma or pHP11 plasmid containing the IPP isomerase gene of Haematococcus pluvialis is introduced separately. After overnight shaking culture of the LB media(5 ml) containing both Ap and Cm at 28°C, 1 ml of the media is taken and transferred to 100 ml of 2YT media containing Ap, Cm and 0.1 mM IPTG, and shaking culture is performed at 230 rpm at 28°C for 28 hr. The bacteria are collected by centrifugation and washed with 0.85% NaCl. After washing, the bacteria are suspended in 40 ml of acetone and allowed to stand for 30 minutes. Vortex mix once in a while. After filtration and drying by rotary evaporator, partition is performed with 40 ml of petroleum ether and water. Absorbance of the ether layer at 286 nm is measured to determine phytoene content based on the absorbance 41.2 for 1 mM phytoene (light path: 1 cm). As HPLC analysis described in EXAMPLE 11 showed that 70% of the absorbance at 286 nm is attributable to phytoene, and also actual phytoene content is adjusted to 70% of the above value. The result is shown in FIGURE 14. Phytoene-producing E. coli containing the IPP

isomerase gene produced 1.7-2.1 times higher phytoene than control strain.

From the above examples, we showed that by introducing the IPP isomerase gene into β -carotene, lycopene or phytoene-producing E. coli, several times higher carotenoid production is actually achieved. It is considered that due to introduction and expression of the IPP isomerase gene, upstream of the biosynthetic pathway up to FPP became more efficient(see FIGURE 1), and consequently, increase of FPP supply led to increase of these carotenoids. Therefore, it is considered that this findings can be applicable not only for β -carotene, lycopene and phytoene productions but also for all other carotenoids such as astaxanthin and zeaxanthin.

The present invention provides a DNA chain which can significantly increase carotenoid production in biosynthesis of carotenoid by microorganisms and a method to obtain several times higher carotenoid production amount by introducing and expressing said DNA chain into carotenoid-producing microorganisms. It is expected that said DNA chain can be applicable to increase production in microorganisms not only for carotenoids but also for terpenoids and so forth which require same substrate(FPP) as carotenoids.